



Operating manual

for

BERTRAM[®] Conveyor
Type BGL

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1. Declaration of conformity

EC Declaration of Conformity according to the EC Machinery Directive 2006/42/EC, Annex IIA

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Junkersstraße 2, D-30179 Hanover
www.bertram-foerderbaender.de, Phone: +49-511-67483-77

hereby declares that the partly completed:

Type BGL

as far as possible from the supply - corresponds to basic safety and health requirements of the **Machinery Directive 2006/42/EC Annex I**.

The machine further complies with:

Relevant EC Directives:

- Machinery directive 2006/42/EC
- Low Voltage Directive 2006/95/EC
- EMC Directive 2004/108/EC

Applied harmonized standards:

- ISO 12100:2010

The technical documentation for this machine was created related to Annex VII, Part A.
The manufacturer undertakes to transmit electronically these technical
Documentation national authorities on request.

Person authorized to compile the technical documentation:

Bertram Förderanlagen und Arbeitsbühnen GmbH, Junkersstraße 2, D-30179 Hanover

This declaration loses validation, by changing the machine without consultation with us!

Bertram Förderanlagen und Arbeitsbühnen GmbH



Dipl.-Kff. Erdmute Bertram
(Managing Director)

2. Safety instructions

2.1 Symbol- and Reference explanation

Symbols: Installation and commissioning just by qualified specialists according to user guide.

Please note the importance of the following symbol- and reference explanations which are divided in danger levels and classified to ISO 3864-2.

 DANGER	
	Indicates a directly threatening danger. If You don't follow the information, death or serious personal injury (disability) could result.
 WARNING	
	Indicates a potential dangerous situation. If You don't follow the information, death or serious personal injury (disability) could result.
 CAUTION	
	Indicates a possibly dangerous situation. If You don't follow the information, property damages or light to medium personal injury could result.
 REFERENCE	
	Indicates general instructions, useful operator tips and working recommendations which has not influence to the safety and healthiness of the staff.

2.2 Basic safety

This manual serves as a basis for the individual belt conveyor parts in final form-term use as a belt conveyor safety requirements and to operate. This operating manual, especially the safety, of all people to be observed, is the work on or with the belt conveyor. In addition, the note to the job site for the applicable rules and regulations for accident prevention.

The operating instructions must always be available to keep the belt conveyor.

2.3 Intended use

The final belt conveyor is designed for conveying of bulk solids.

For trouble-free conveying the belt conveyor must meet the following conditions:

- You must select a special belt for your bulk
- You need to make a daily visual inspection of the belt conveyor, so that any errors are detected and eliminated
- You must create internal regulations for regular checks to ensure that the construction and electrical products is maintained in working order.
- it may be carried no life
- there must be no living being there during the operation on the belt conveyor

2.4 Reasonably predictable misuse

The final belt conveyor is exclusively for conveying bulk materials only. Any other or additional use shall not be deemed as intended and will void the warranty claim.

3. Description of device

3.1 General things

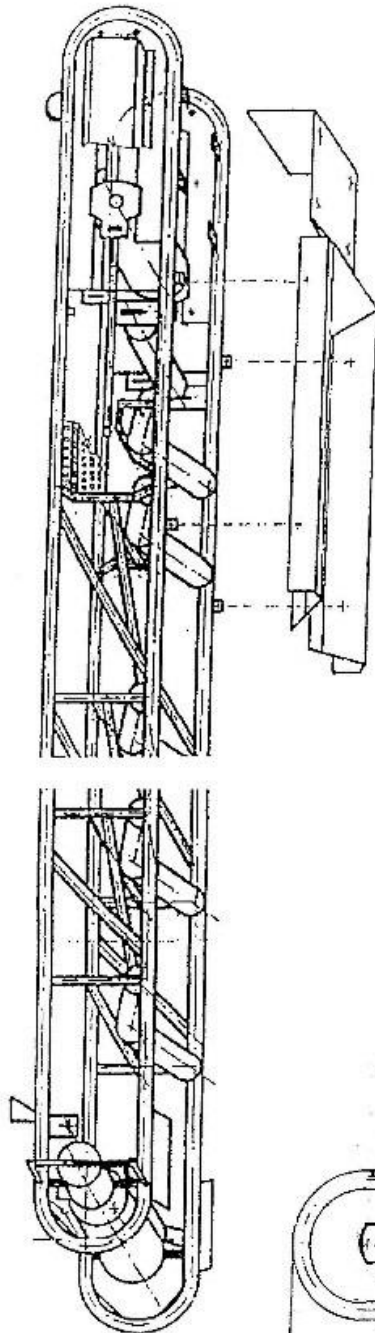
The final belt conveyor is suitable for the carriage of bulk goods. The engines are installed on the appropriate length for the specified maximum load.

3.2 Description of the functions

The final belt conveyor is used mainly there, where it comes to promote fixed bulk goods over a certain length. The conveyor length matches the length of the axial distance.

BERTRAM Conveyor

Type BGL-300 / BGL-400

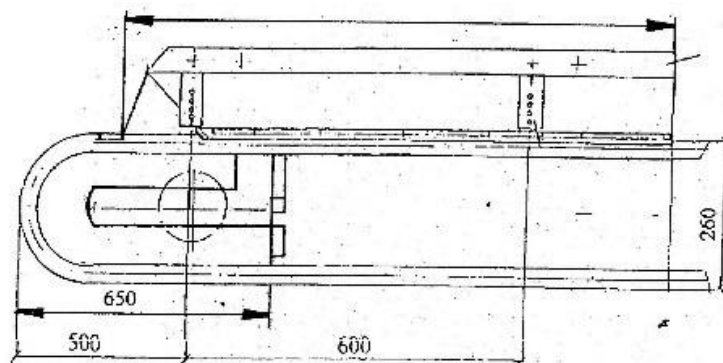
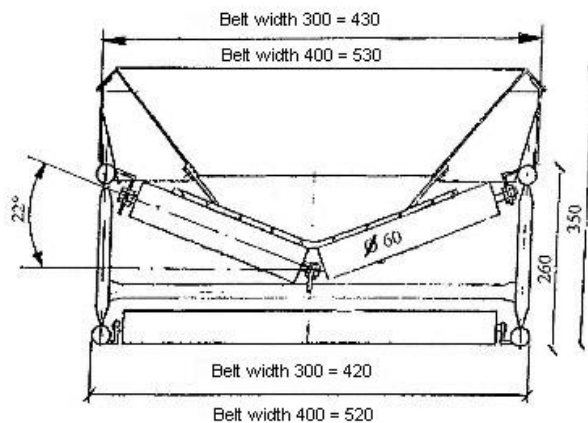


Belt width: in 300 400

Construction height:	mm	260	260
Height with hopper:	mm	350	350
Construction width:	mm	420	520
Hopper width:	mm	430	530
Hopper length:	mm	800	800

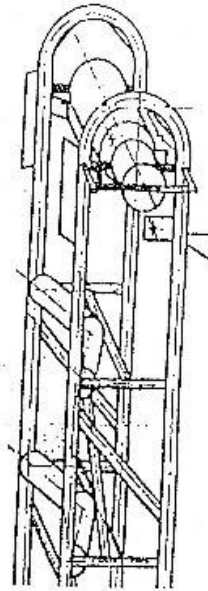
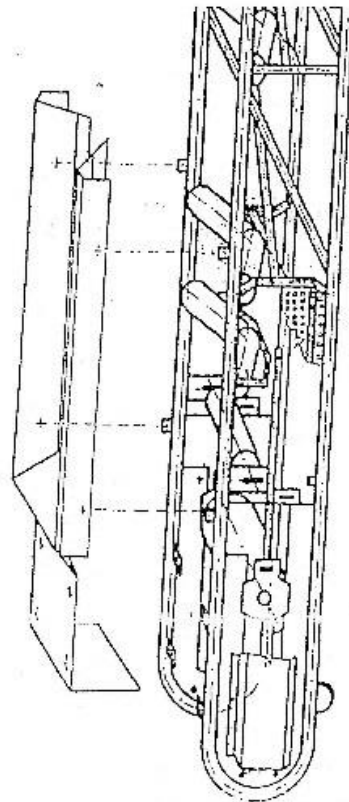
Roller:	— Ø 60/12:		
above:	mm	145	200
below:	mm	290	390

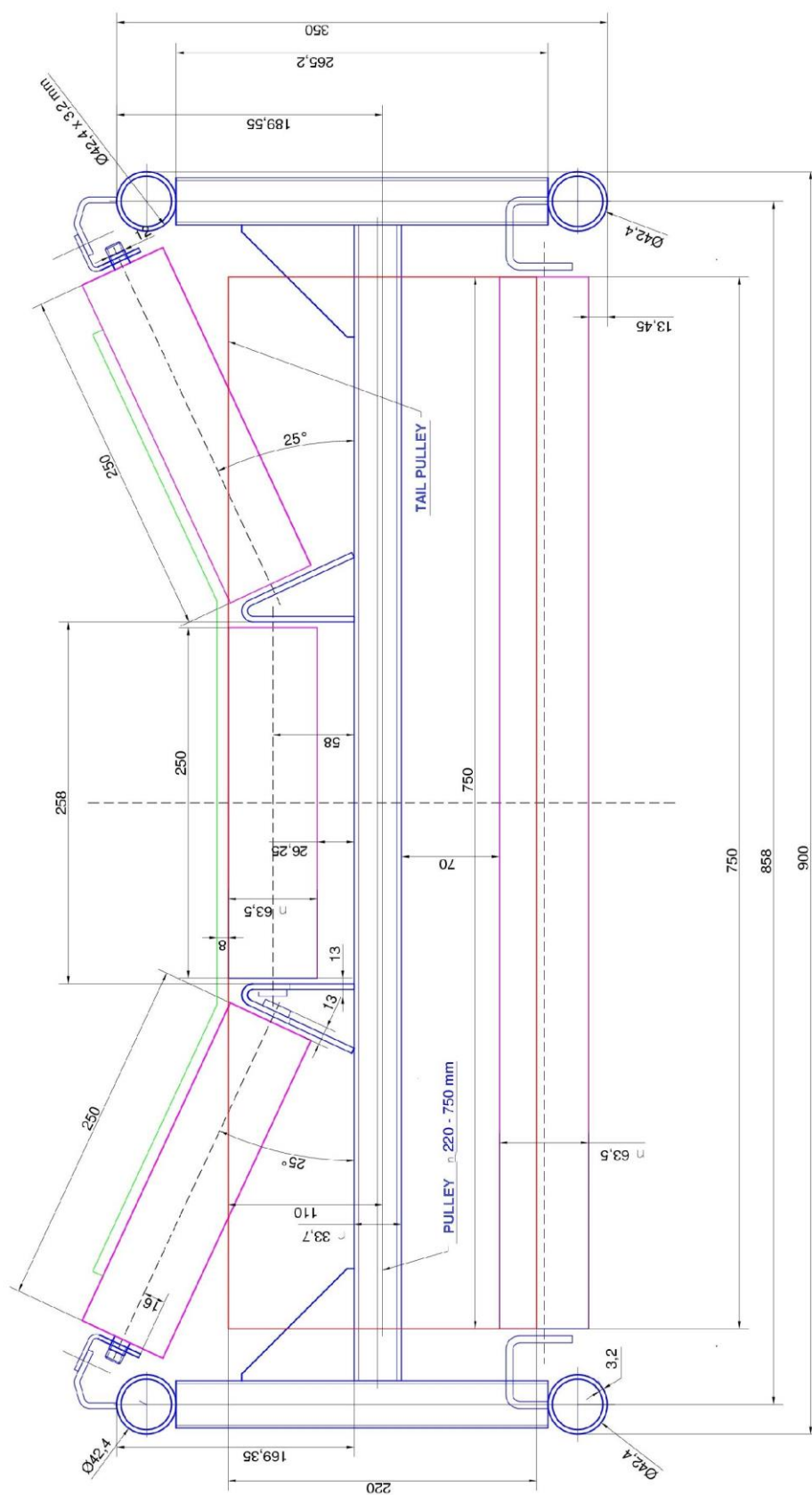
Idler above:	mm	465	465
Idler below:	mm	1400	1400



BERTRAM Conveyor Type BGL 500

Belt width	500 mm
Construction height	ca. 305 mm
Height with Hopper	ca. 395 mm
Construction width	ca. 740 mm
Hopper width	ca. 750 mm
Hopper length	ca. 1.000 mm
Roller, above	Ø 60/12 mm x 297 mm
Roller, below	Ø 60/12 mm x 630 mm
Idler, above	ca. 1.000 mm
Idler, below	ca. 2.000 mm





4. Installation instructions

4.1 Transport

 WARNING	
	Improper use of transport means (trucks, overhead crane, tools, slings, etc.) can cause bruising and other injuries. Optimum performance of: - Transport and assembly instructions and note compliance - Transport used properly

4.2 Installing the device

General:

For operation, the conveyor must be mounted on one of the mass dimensioned substructure. The attachment must be in accordance to an on-site statics or the conveyor must rest on one level.

Conveyor assemblies:

The conveyor assemblies are placed one behind the other and firmly bolted to the flange connections using the screws and nuts provided. To mount an endless belt, take out the return rollers and relax the tensioning device completely to the middle. Then the belt can be pulled up; For this purpose, it is advisable to unroll the belt on the ground, to put it to the side, then the assemblies can be placed one behind the other on the bottom of the conveyor belt. Firstly, pull the belt over the transmission part (here is the longer frame part because of the tensioning device), then piece by piece on the Intermediate pieces (if present) and finally over the drive part (motor side). After the belt is pulled up, the return rollers can be reinstalled. The conveyor belt is tensioned by equally rotating of both clamping spindles. The outer scraper is removed when the belt is fitted or removed.

As a rule: On the side to which the belt runs during operation, the tensioning or tail pulley must continue to be tense.

For longer conveyors, the belt run can also be adjusted by adjusting the upper and lower rollers (all rollers are angled with plate with long slots, which allow a displacement in the longitudinal direction).

As a rule: The side of the roller to which the belt runs, must be moved to the direction of travel.

All conveyor assemblies are supplied by us exclusively without electricity, that means our delivery stops at the motor terminal board. It is imperative necessary that on site a motor protection switch is installed (exact technical data, amps, etc.; please refer to the motor nameplate).

Hopper assembly:

The fixing screws of the supports of the hopper are unscrewed so far, that they are only slightly in the thread. Generally, the feeding funnel is put on the task side of the tensioning or deflection part on the upper longitudinal tubes. The end plate of the funnel should be completely rest with rubber on the conveyor belt, so be positioned behind the tail pulley to prevent that conveying material falls in front of the tail pulley. Then the fixing screws tightened to prevent slipping of the hopper.

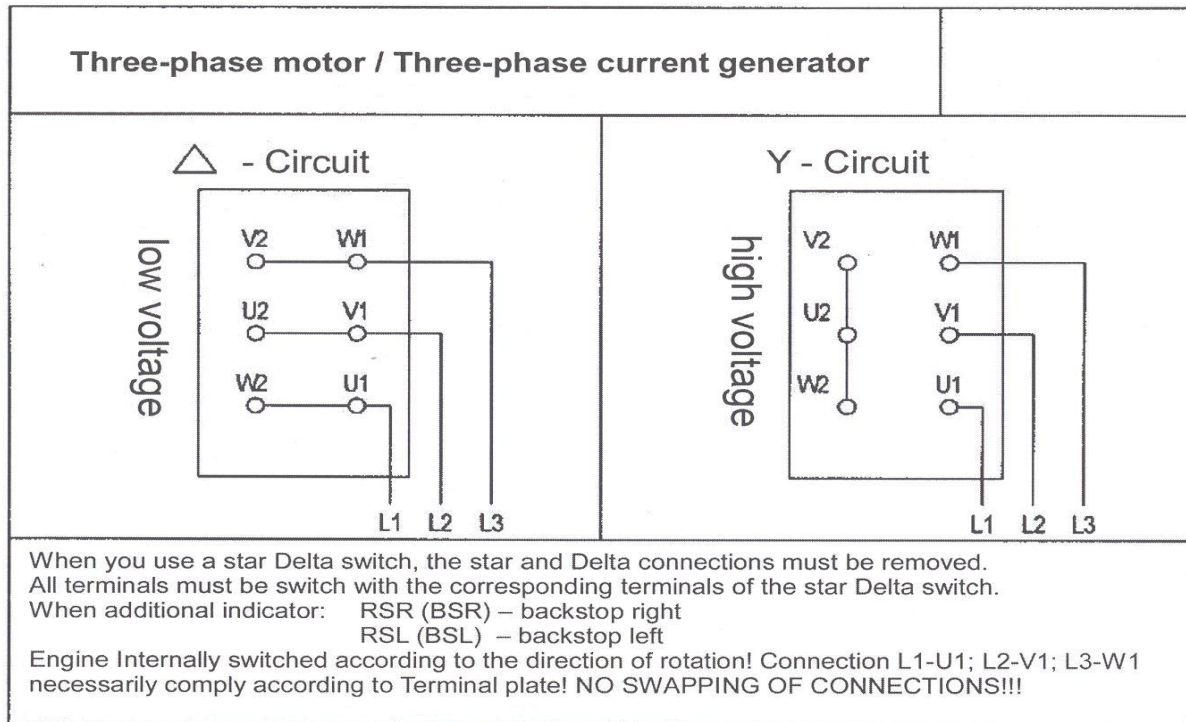
Further installation instructions for accessories are available on request.

4.3 Power supply

 WARNING	
	1 Work on the electrical supply may only be performed by trained, accredited experts! 2 The power supply must be carried out on site by a GFCI (ground fault circuit interrupter)! 3 The conveyor should be operated only on the nameplate of the gearmotor with the specified power supply!

When operating with 400 V / 500 V AC the belt conveyor is directly in the control cabinet and is connected through a contactor on and off. The belt conveyor must be secured with a motor-protection switch to prevent overload.

4.4 Wiring diagram



 REFERENCE	
	1 Changes the direction of rotation of the motor (reversing), attention must be paid to the correct directional stability of the belt! 2 Changes the direction of rotation on the motor (reversing) to make sure that the hopper can populate themselves by opposing runners operating. The hopper is not suitable for permanent operation of reversing! 3 When changes the direction of rotation on the motor (reversing) to make sure that a possibly installed backstop will be removed or changed to. There may be otherwise a blockage or damage to the gear motor.

5. Manual

5.1 Normal operation

The conveyor belt must be electrified and connected if required by the operator.
After the controller is turned on, in normal operation, no further adjustments are required.

6. Maintenance instruction

 WARNING	
	The electrical equipment of the conveyor belt should be checked regularly. Loose connections, scorched or damaged cable must be removed immediately!

 REFERENCE	
	Visible bolts or screw nuts regularly for tightness. The intervals are set by the plant itself.

6.1 Troubleshooting and repair

 WARNING	
	- Work on the electrical supply may only be performed by trained, accredited experts! - Prefer removing the engine casing plug!

Defective interfering components must be replaced.

 REFERENCE	
	Only original spare and wear parts are used! The use of heterologous components is associated with loss of the guarantee for the delivered components.

Belt conveyor does not run after power

Fault finding:

Interrupted supply cable to the drive unit
Belt slipping on the drive pulley
Drive unit (bevel geared motor) is defective

Fault repair:

Supply cable to replace
Rubber belt-tension control
Check the Drive unit and replace it if necessary

Belt conveyor has strong noise

Fault finding:

Belt touches the side guide

Fault repair:

* Align belt
* possibly centering device control

6.2 Cleaning

Component: Cleaning medium: Cleaning way:

framework	water	Jet system or brush
gearmotor	water	wipe with brush or mop
idler	water	wipe with moist mop
belt	water	Jet system or brush



CAUTION



If other cleaning products or cleaning methods are used as listed above, there is a danger that permanent damage to components and thus that the function of the conveyor belt is no longer guaranteed.



WARNING



To carry out cleaning work the following conditions must be met:

- Wear protective glasses
- Please ventilate when cleaning with volatile substances

6.3 Switch drive motor

- 1 Disconnect the power supply
- 2 Disconnect the power cables to the motor terminal box
- 3 Attach a hook on the gearbox and lift it gently with a crane
- 4 Remove the retaining screw at the stub spindle into the hollow shaft.
- 5 Carefully pull the motor from the shaft and look for the crane
- 6 Make sure that the engine is cautious to a protected ground
- 7 Insert a new geared motor accordingly vice versa

6.4 Change belt

- 1 Remove any safety components
- 2 Remove bottom idlers
- 3 Relax the belt o the diversion part by rotating the clamping screws
- 4 Unscrew the outer belt scraper from the attachment.
- 5 Pull the conveyor belt at the drive part on the side
- 6 Install the new belt and the safety components in reverse order and note the direction of the belt (mostly arrow-marked)
- 7 Align belt

6.5 Align belt

In regular operation, the voltage and duration is central to check the conveyor belt. If the tension on the belt or the belt is not enough off-center, then corrected with the clamping screws on the tail pulley, the tension and the concentricity of the belt. It is important that the belt is not too tight as this may affect the life of the bearings and the belt. Contamination of the conveyor belt is to be avoided by regular cleaning (see section 6.2). This preserves the overall system longevity.

6.6 Drive unit

The bevel gear motor requires no special maintenance. An oil change is carried out in regular intervals according to the manufacturer.

6.7 Bearings

The bearings of the support rollers are permanently lubricated and require no maintenance. The bearings of the drive and tail pulley should be pressure tested at least 1x a year with a grease gun and be completely replaced if there is overheating or grinding noise.

Table 9.2 Mixing properties of grease

Soap base	Ca	Na	Al	Ba	Li
Ca	○	△	△	×	△
Na	△	○	△	×	×
Al	△	△	○	×	×
Ba	×	×	×	○	×
Li	△	△	×	×	○

○ Mixing will varies depending on properties of both greases.

△ Mixing may produce considerable variations of properties.

×

Table 9.4 Relubrication quantity

Unit g

Bearing number	Quant.	Bearing number	Quant.
UC201D1	1.1	UC305D1	2.0
UC202D1	1.1	UC306D1	3.0
UC203D1	1.1	UC307D1	4.3
UC204D1	1.1	UC308D1	5.5
UC205D1	1.3	UC309D1	7.5
UC206D1 UCX05D1	1.9	UC310D1	10.5
UC207D1 UCX06D1	2.7	UC311D1	13
UC208D1 UCX07D1	3.5	UC312D1	16.5
UC209D1 UCX08D1	4.1	UC313D1	20
UC210D1 UCX09D1	4.6	UC314D1	23.5
UC211D1 UCX10D1	6.0	UC315D1	27.5
UC212D1 UCX11D1	8.5	UC316D1	33
UC213D1 UCX12D1	10.5	UC317D1	38
UC214D1 UCX13D1	12	UC318D1	45
UC215D1 UCX14D1	13	UC319D1	50
UC216D1 UCX15D1	15.5	UC320D1	60
UC217D1 UCX16D1	16.5	UC321D1	70
UC218D1 UCX17D1	21	UC322D1	85
UCX18D1	22.5	UC324D1	100
UCX20D1	35.5	UC326D1	125
		UC328D1	150

Note) Relubrication quantity of UK, UEL type is same as UC type

Table 9.3 Standard relubrication frequencies

Type of bearing	Symbol	dn Value	Environmental conditions	Operating temperature °C	Relubrication interval	
					Hours	Period
Standard	D1	40 000 max	Ordinary	-15 to +80	1 500 to 3 000	6 to 12 mon.
Standard	D1	70 000 max	Ordinary	-15 to +80	1 000 to 2 000	3 to 6 mon.
Standard	D1	70 000 max	Ordinary	+80 to +100	500 to 700	1 mo.
Heat-resistant	HT2D1	70 000 max	Ordinary	+100 to +150	300 to 700	1 mo.
Heat-resistant	HT2D1	70 000 max	Ordinary	+150 to +180	100	1 wk.
Cold-resistant	CT1D1	70 000 max	Ordinary	-50 to +120	1 000 to 2 000	3 to 6 mo.
Standard	D1	70 000 max	Very dusty	-15 to +100	100 to 500	1 wk. to 1 mo.
Standard	D1	70 000 max	Exposed to water splashes	-15 to +100	30 to 100	1 day to 1 wk.

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7 Accessoires

7.1 Spare parts

(when ordering with No. always specify with the **order number**)

Item No.	Match code	Designation
706009002	UTRO400/140/30	Return drum for BGL 400
706010007	UTRO500/220/30	Return drum for BGL 500
706020008	UTRO650/220/30	Return drum for BGL 650
710010003	RA60-12/200/SW10X10	Carrying idler for upper belt GB 400 (A)
710010009	RA60-12/404/SW10x10	Carrying idler for lower belt GB 400 (A)
710010010	RA60-12/310/SW10x10	Carrying idler for upper belt GB 500 (A)
710010006	RA60-12/630/SW10x10	Carrying idler for lower belt GB 500 (A)
710010007	RA63,5-20/250/SW15x10	Carrying idler for upper belt GB 650 (A)
710010008	RA63,5-20/750/SW15x13	Carrying idler for lower belt GB 650 (A)
717010002	GB 400 EP250/2 2:1	Rubber flat belt, belt width 400 mm
717010003	GB 500 EP250/2 2:1	Rubber flat belt, belt width 500 mm
717010005	GB 650 EP250/2 2:1	Rubber flat belt, belt width 650 mm
717020002	GB 400 EP250/2 3:1,5-17	Rubber steep conveyor belt, belt width 400 mm
717020003	GB 500 EP250/2 3:1,5-17	Rubber steep conveyor belt, belt width 500 mm
717020006	GB 650 EP250/2 3:1,5-17	Rubber steep conveyor belt, belt width 650 mm
708020005	TM400/138/0,75/0,63	Drum motor for GB 400, 0.75 kW
708020002	TM400/165/1,10/0,63	Drum motor for GB 400, 1.10 kW
708020006	TM400/165/1,50/0,63	Drum motor for GB 400, 1.50 kW
708030002	TM600/215/2,20/1,25	Drum motor for GB 500, 2.20 kW
708030003	TM600/215/3,00/1,25	Drum motor for GB 500, 3.00 kW
708030004	TM600/215/4,00/1,25	Drum motor for GB 500, 4.00 kW
708030027	TM600/215/5,50/1,25	Drum motor for GB 500, 5.50 kW
708040008	TM700/215/2,20/1,25	Drum motor for GB 650, 2.20 kW
708040009	TM700/215/3,00/1,25	Drum motor for GB 650, 3.00 kW
708040023	TM700/215/4,00/1,25	Drum motor for GB 650, 4.00 kW
708040024	TM700/215/5,50/1,25	Drum motor for GB 650, 5.50 kW
726020001	UCT210/30	Tension head bearing for UTRO GB400–650

Articles not listed must be requested separately!

7.2 Ordering adress

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email	vk2@bertram-gruppe.de
web	www.bertram-foerderbaender.de
shop	www.bertram-shop.de

8. Recycling

Non-usable conveyor belts should not be removed as a whole unit, but individual parts and the type of materials and recycled. Non-recyclable components must be recycled properly.

